

DART AEROSPACE LTD		Work Order: 23943
Description: Clew		Part Number: B67-43001-89
Dwg: B67-43001 Rev B		Qty: 1 Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveller			
2	ML	TURN AS per Rev B67-43001. MAL: 6061-T6 1.00 Round BAR BOM 2.300 1.20 (M6061T6 R 1.000) Batch: 17037.	JM	05.08.04	1
3	QC2	Inspect Parts as they come off the Mach.	JM	05.08.04	1
4	MM	Mill as per Rev B67-43001.	EC	05.08.04	1
5	QC2	Inspect Parts.	EC	05.08.04	1
6	QC8	Second Check	JM	05.08.04	1
8	MM	Reburr.	JM	05.08.04	1
9	FP	Chemical Conversion as per Part QST 005 4.1.	FF	05.08.04	1
10	FP	Powder Coat Green Smoothed as per Part QST 005 4.3 MASK 0.800 Dia.	N/A		

Rev	Date	Change	Revised By	Approved
		New issue		

Work Order:

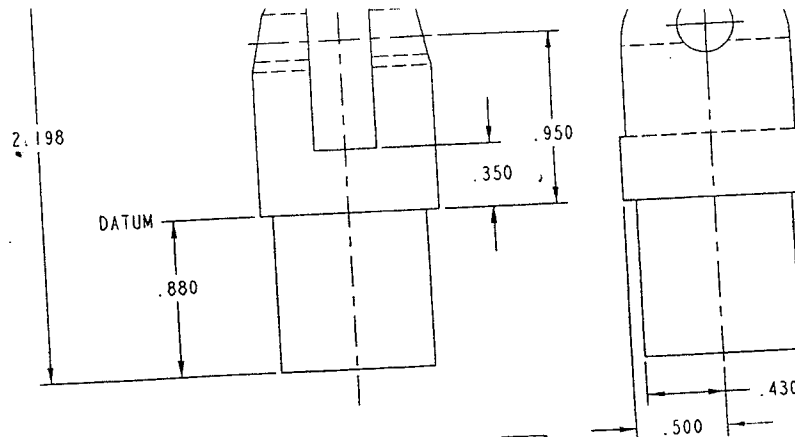
Part Number:

Qty:

Page 1 of 1

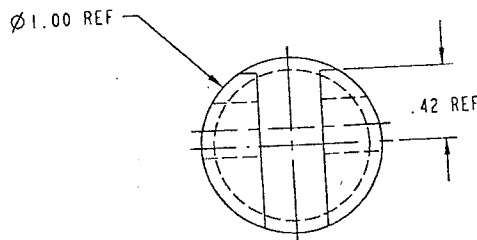
Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveller			
11	023	Droped Parachu Cont.	N/A		
12	ST	Identify, 5 Stat.	CF 0508/04	1	
13	AC	Conf/Ref. 1.65	SUR	05.08.11	1
14	PC	Close up.			
		Send 21.	JP	05/08/05	1

P604-576

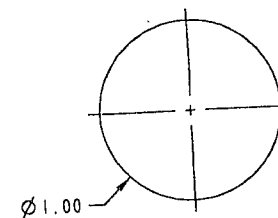
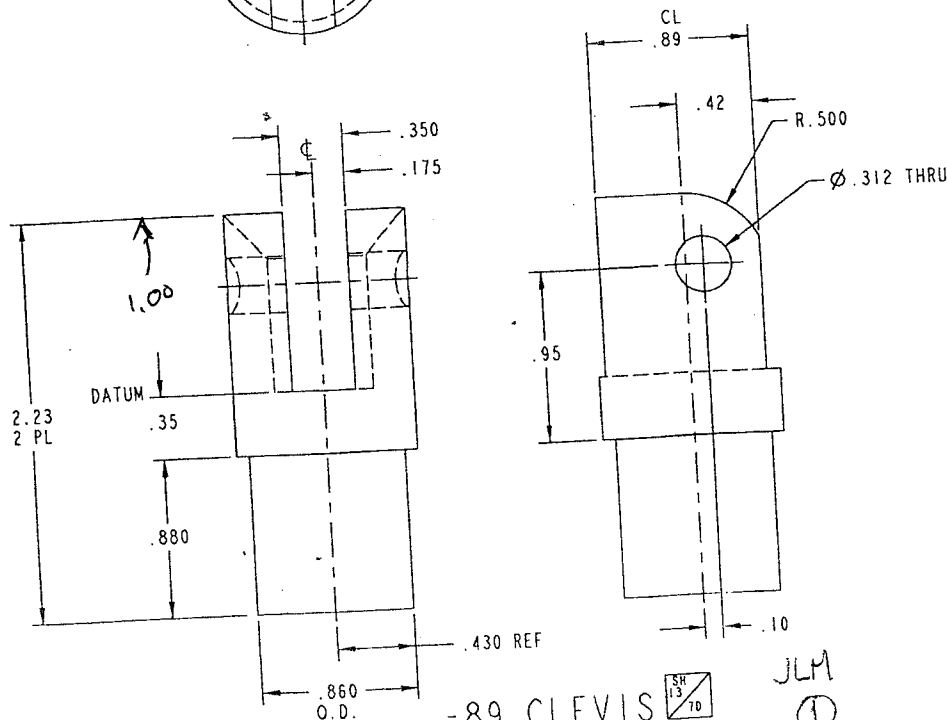


JLM
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-97 CLEVIS (SHOWN)
MATL: 1.00 RND., 6061-T6, QQ-A-225/8
SCALE 2.000



m17057



②

-93 TUBE END CAP
MATL: .063 THK, 6061-T6, QQ-A-250/11
SCALE 2.000

-87 TUBE ARM
00 OD X .065 WALL, 6061-T6, WW-T-700/6
SCALE 0.250

-89 CLEVIS
MATL: 1.00 RND., 6061-T6, QQ-A-200/8
SCALE 2.000

JLM
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